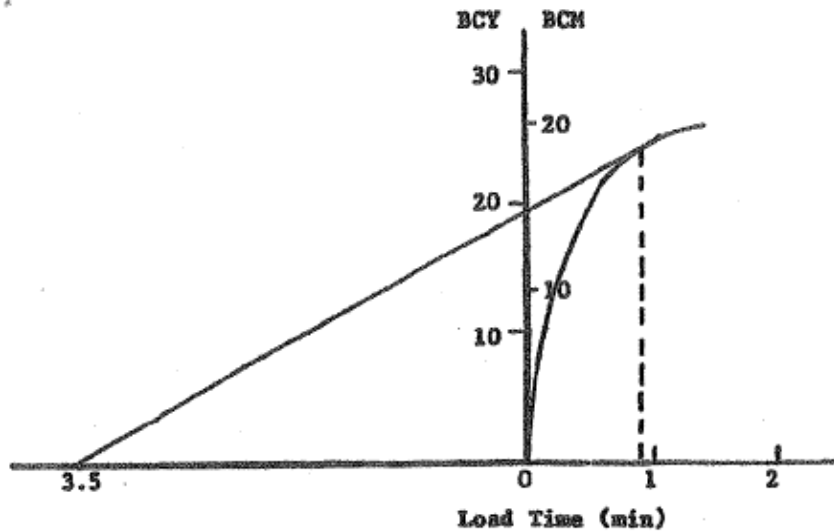


# CIE600 Construction Methods Homework#3 - Solution

1)

Plot load growth curve:



From the load growth curve, for a cycle time less load time of 3.5 min the optimum load time is 0.9 min.

2)

Blade load = 10 LCY (7.65 LCM)

Fixed cycle time = 0.15 min

(Table 4-4)

Haul time =  $\frac{95}{1.5 \times 88} = 0.72$  min

[  $= \frac{29.0}{2.4 \times 16.7} = 0.72$  min ]

Return time =  $\frac{95}{5 \times 88} = 0.22$  min

[  $= \frac{29.0}{8.1 \times 16.7} = 0.22$  min ]

Cycle time = 0.15 + 0.72 + 0.22 = 1.09 min

Production =  $10 \times \frac{60}{1.09} \times 0.83 = 457$  LCY/h

[  $= 7.65 \times \frac{60}{1.09} \times 0.83 = 350$  LCM/h

3)

Bucket fill factor (average) = 0.95 (Table 3-2)

Bucket volume =  $4.0 \times 0.95 = 3.8$  LCY

$$[ = 3.06 \times 0.95 = 2.91 \text{ LCM} ]$$

Basic cycle time = 0.35 min (loose) (Table 4-6)

Effective grade =  $\frac{120}{20} = 6\%$  (Eq 4-7)

$$[ = \frac{60}{10} = 6\% ]$$

Travel time = 0.5 min (Fig 4-14)

(In this problem, we are considering loose gravel. )

4)

Load time =  $\frac{12}{300} \times 60 = 2.4$  min

$$[ = \frac{9.2}{229} \times 60 = 2.4 \text{ min} ]$$

$$\text{a. } N = \frac{8.0 + 2.0 + 2.4}{2.4} = 5.2 = 6 \quad (\text{Eq 4-16})$$

b. Since  $n = N$

Production =  $300 \times 0.80 = 240$  BCY/h

$$[ = 229 \times 0.80 = 183 \text{ BCM/h} ]$$

$$\text{c. Unit cost} = \frac{40 + (6 \times 20)}{240} = \$0.67/\text{BCY} \quad (\text{Eq 2-2})$$

$$[ = \frac{40 + (6 \times 20)}{183} = \$0.87/\text{BCM} ]$$

5)

Coefficient of traction = 0.60 (Table 4-2)

Maximum usable pull =  $0.60 \times 38720 = 23,232 \text{ lb}$  (Eq 4-9)

$$[ = 0.60 \times 17563 = 10\,538 \text{ kg} ]$$

Let X = grade

Grade resistance =  $X \times 70400 = 70400 X$  (Eq 4-6)

$$[ = X \times 31933 = 31933 X ]$$

Rolling resistance =  $100 \times \frac{70400}{2000} = 3520 \text{ lb}$

$$[ = 50 \times \frac{31933}{1000} = 1597 \text{ kg} ]$$

Total resistance =  $70400 X + 3520$

$$[ = 31933 X + 1597 ]$$

Set total resistance equal to usable pull

$$70400 X + 3520 = 23232$$

$$[ 31933 X + 1597 = 10538 ]$$

$$X = 0.28$$

$$\text{Grade} = 28\%$$