

8.35 This problem gives  $\dot{\epsilon}_s$  values at two different temperatures and 140 MPa (20,000 psi), and the value of the stress exponent  $n = 8.5$ , and asks that we determine the steady-state creep rate at a stress of 83 MPa (12,000 psi) and 1300 K.

Taking natural logarithms of both sides of Equation 8.20 yields

$$\ln \dot{\epsilon}_s = \ln K_2 + n \ln \sigma - \frac{Q_c}{RT}$$

With the given data there are two unknowns in this equation--namely  $K_2$  and  $Q_c$ . Using the data provided in the problem statement we can set up two independent equations as follows:

$$\ln(6.6 \times 10^{-4} \text{ h}^{-1}) = \ln K_2 + (8.5) \ln(140 \text{ MPa}) - \frac{Q_c}{(8.31 \text{ J/mol} \cdot \text{K})(1090 \text{ K})}$$

$$\ln(8.8 \times 10^{-2} \text{ h}^{-1}) = \ln K_2 + (8.5) \ln(140 \text{ MPa}) - \frac{Q_c}{(8.31 \text{ J/mol} \cdot \text{K})(1200 \text{ K})}$$

Now, solving simultaneously for  $K_2$  and  $Q_c$  leads to  $K_2 = 57.5 \text{ h}^{-1}$  and  $Q_c = 483,500 \text{ J/mol}$ . Thus, it is now possible to solve for  $\dot{\epsilon}_s$  at 83 MPa and 1300 K using Equation 8.20 as

$$\begin{aligned} \dot{\epsilon}_s &= K_2 \sigma^n \exp\left(-\frac{Q_c}{RT}\right) \\ &= (57.5 \text{ h}^{-1})(83 \text{ MPa})^{8.5} \exp\left[-\frac{483,500 \text{ J/mol}}{(8.31 \text{ J/mol} \cdot \text{K})(1300 \text{ K})}\right] \end{aligned}$$

$$4.31 \times 10^{-2} \text{ h}^{-1}$$