

8.35 This problem gives $\dot{\epsilon}_s$ values at two different temperatures and 140 MPa (20,000 psi), and the value of the stress exponent $n = 8.5$, and asks that we determine the steady-state creep rate at a stress of 83 MPa (12,000 psi) and 1300 K.

Taking natural logarithms of both sides of Equation 8.20 yields

$$\ln \dot{\epsilon}_s = \ln K_2 + n \ln \sigma - \frac{Q_c}{RT}$$

With the given data there are two unknowns in this equation--namely K_2 and Q_c . Using the data provided in the problem statement we can set up two independent equations as follows:

$$\ln(6.6 \times 10^{-4} \text{ h}^{-1}) = \ln K_2 + (8.5) \ln(140 \text{ MPa}) - \frac{Q_c}{(8.31 \text{ J/mol} \cdot \text{K})(1090 \text{ K})}$$

$$\ln(8.8 \times 10^{-2} \text{ h}^{-1}) = \ln K_2 + (8.5) \ln(140 \text{ MPa}) - \frac{Q_c}{(8.31 \text{ J/mol} \cdot \text{K})(1200 \text{ K})}$$

Now, solving simultaneously for K_2 and Q_c leads to $K_2 = 57.5 \text{ h}^{-1}$ and $Q_c = 483,500 \text{ J/mol}$. Thus, it is now possible to solve for $\dot{\epsilon}_s$ at 83 MPa and 1300 K using Equation 8.20 as

$$\begin{aligned} \dot{\epsilon}_s &= K_2 \sigma^n \exp\left(-\frac{Q_c}{RT}\right) \\ &= (57.5 \text{ h}^{-1})(83 \text{ MPa})^{8.5} \exp\left[-\frac{483,500 \text{ J/mol}}{(8.31 \text{ J/mol} \cdot \text{K})(1300 \text{ K})}\right] \\ &= 4.31 \times 10^{-2} \text{ h}^{-1} \end{aligned}$$