

## Principles of Fracture Mechanics

8.D2 (a) This portion of the problem calls for us to rank four polymers relative to critical crack length in the wall of a spherical pressure vessel. In the development of Design Example 8.1, it was noted that critical crack length is proportional to the square of the  $K_{Ic}$ - $\sigma_y$  ratio. Values of  $K_{Ic}$  and  $\sigma_y$  as taken from Tables B.4 and B.5 are tabulated below. (Note: when a range of  $\sigma_y$  or  $K_{Ic}$  values is given, the average value is used.)

Material	$K_{Ic}$ (MPa $\sqrt{\text{m}}$ )	$\sigma_y$ (MPa)
Nylon 6,6	2.75	51.7
Polycarbonate	2.2	62.1
Poly(ethylene terephthalate)	5.0	59.3
Poly(methyl methacrylate)	1.2	63.5

On the basis of these values, the five polymers are ranked per the squares of the  $K_{Ic}$ - $\sigma_y$  ratios as follows:

Material	$\left(\frac{K_{Ic}}{\sigma_y}\right)^2$ (mm)
PET	7.11
Nylon 6,6	2.83
PC	1.26
PMMA	0.36

These values are smaller than those for the metal alloys given in Table 8.3, which range from 0.93 to 43.1 mm.

(b) Relative to the leak-before-break criterion, the  $K_{Ic}^2$ - $\sigma_y$  ratio is used. The five polymers are ranked according to values of this ratio as follows:

Material	$\frac{K_{Ic}^2}{\sigma_y}$ (MPa - m)
PET	0.422
Nylon 6,6	0.146
PC	0.078
PMMA	0.023