

14.25 (a) We are asked to compute the densities of totally crystalline and totally amorphous poly(ethylene terephthalate) ( $\rho_c$  and  $\rho_a$  from Equation 14.8). From Equation 14.8 let  $C = \frac{\% \text{ crystallinity}}{100}$ , such that

$$C = \frac{\rho_c (\rho_s - \rho_a)}{\rho_s (\rho_c - \rho_a)}$$

Rearrangement of this expression leads to

$$\rho_c (C \rho_s - \rho_s) + \rho_c \rho_a - C \rho_s \rho_a = 0$$

in which  $\rho_c$  and  $\rho_a$  are the variables for which solutions are to be found. Since two values of  $\rho_s$  and  $C$  are specified in the problem statement, two equations may be constructed as follows:

$$\rho_c (C_1 \rho_{s1} - \rho_{s1}) + \rho_c \rho_a - C_1 \rho_{s1} \rho_a = 0$$

$$\rho_c (C_2 \rho_{s2} - \rho_{s2}) + \rho_c \rho_a - C_2 \rho_{s2} \rho_a = 0$$

In which  $\rho_{s1} = 1.408 \text{ g/cm}^3$ ,  $\rho_{s2} = 1.343 \text{ g/cm}^3$ ,  $C_1 = 0.743$ , and  $C_2 = 0.312$ . Solving the above two equations for  $\rho_a$  and  $\rho_c$  leads to

$$\begin{aligned} \rho_a &= \frac{\rho_{s1} \rho_{s2} (C_1 - C_2)}{C_1 \rho_{s1} - C_2 \rho_{s2}} \\ &= \frac{(1.408 \text{ g/cm}^3)(1.343 \text{ g/cm}^3)(0.743 - 0.312)}{(0.743)(1.408 \text{ g/cm}^3) - (0.312)(1.343 \text{ g/cm}^3)} = 1.300 \text{ g/cm}^3 \end{aligned}$$

And

$$\begin{aligned} \rho_c &= \frac{\rho_{s1} \rho_{s2} (C_2 - C_1)}{\rho_{s2} (C_2 - 1) - \rho_{s1} (C_1 - 1)} \\ &= \frac{(1.408 \text{ g/cm}^3)(1.343 \text{ g/cm}^3)(0.312 - 0.743)}{(1.343 \text{ g/cm}^3)(0.312 - 1.0) - (1.408 \text{ g/cm}^3)(0.743 - 1.0)} = 1.450 \text{ g/cm}^3 \end{aligned}$$

(b) Now we are to determine the % crystallinity for  $\rho_s = 1.382 \text{ g/cm}^3$ . Again, using Equation 14.8