

6.39 For this problem, we are given two values of  $\epsilon_T$  and  $\sigma_T$ , from which we are asked to calculate the true stress which produces a true plastic strain of 0.21. Employing Equation 6.19, we may set up two simultaneous equations with two unknowns (the unknowns being  $K$  and  $n$ ), as

$$\log (60,000 \text{ psi}) = \log K + n \log (0.15)$$

$$\log (70,000 \text{ psi}) = \log K + n \log (0.25)$$

Solving for  $n$  from these two expressions yields

$$n = \frac{\log (60,000) - \log (70,000)}{\log (0.15) - \log (0.25)} = 0.302$$

and for  $K$

$$\log K = 5.027 \text{ or } K = 10^{5.027} = 106,400 \text{ psi}$$

Thus, for  $\epsilon_T = 0.21$

$$\sigma_T = K (\epsilon_T)^n = (106,400 \text{ psi})(0.21)^{0.302} = 66,400 \text{ psi (460 MPa)}$$