

$$= \frac{0.5 \text{ MPa}}{\cos(54.7^\circ) \cos(45^\circ)} = \frac{0.5 \text{ MPa}}{(0.578)(0.707)} = 1.22 \text{ MPa}$$

Now, we must determine the value of  $\lambda$  for the  $(111)$ – $[10\bar{1}]$  slip system—that is, the angle between the  $[100]$  and  $[10\bar{1}]$  directions. Again using Equation 7.6

$$\begin{aligned} \lambda_{[100]-[10\bar{1}]} &= \cos^{-1} \left[ \frac{(1)(1) + (0)(0) + (0)(-1)}{\sqrt{[(1)^2 + (0)^2 + (0)^2][(1)^2 + (0)^2 + (-1)^2]}} \right] \\ &= \cos^{-1} \left( \frac{1}{\sqrt{2}} \right) = 45^\circ \end{aligned}$$

Thus, since the values of  $\phi$  and  $\lambda$  for this  $(111)$ – $[10\bar{1}]$  slip system are the same as for  $(111)$ – $[1\bar{1}0]$ , so also will  $\sigma_y$  be the same—viz 1.22 MPa.

And, finally, for the  $(111)$ – $[0\bar{1}1]$  slip system,  $\lambda$  is computed using Equation 7.6 as follows:

$$\begin{aligned} \lambda_{[100]-[0\bar{1}1]} &= \cos^{-1} \left[ \frac{(1)(0) + (0)(-1) + (0)(1)}{\sqrt{[(1)^2 + (0)^2 + (0)^2][(0)^2 + (-1)^2 + (1)^2]}} \right] \\ &= \cos^{-1}(0) = 90^\circ \end{aligned}$$

Thus, from Equation 7.4, the yield strength for this slip system is

$$\begin{aligned} \sigma_y &= \frac{\tau_{\text{crss}}}{(\cos \phi \cos \lambda)} \\ &= \frac{0.5 \text{ MPa}}{\cos(54.7^\circ) \cos(90^\circ)} = \frac{0.5 \text{ MPa}}{(0.578)(0)} = \infty \end{aligned}$$

which means that slip will not occur on this  $(111)$ – $[0\bar{1}1]$  slip system.