

$$\tau_{R(110)-[1\bar{1}1]} = (4.0 \text{ MPa}) [\cos(45^\circ) \cos(54.7^\circ)] = (4.0 \text{ MPa}) (0.707)(0.578) = 1.63 \text{ MPa}$$

Now, we must determine the value of  $\phi$  for the  $(011)-[1\bar{1}1]$  slip system—that is, the angle between the direction of the applied stress,  $[100]$ , and the normal to the  $(011)$  plane—i.e., the  $[011]$  direction. Again using Equation 7.6

$$\begin{aligned} \lambda_{[100]-[011]} &= \cos^{-1} \left[ \frac{(1)(0) + (0)(1) + (0)(1)}{\sqrt{[(1)^2 + (0)^2 + (0)^2][(0)^2 + (1)^2 + (1)^2]}} \right] \\ &= \cos^{-1}(0) = 90^\circ \end{aligned}$$

Thus, the resolved shear stress for this  $(011)-[1\bar{1}1]$  slip system is

$$\tau_{R(011)-[1\bar{1}1]} = (4.0 \text{ MPa}) [\cos(90^\circ) \cos(54.7^\circ)] = (4.0 \text{ MPa}) (0)(0.578) = 0 \text{ MPa}$$

And, finally, it is necessary to determine the value of  $\phi$  for the  $(10\bar{1})-[1\bar{1}1]$  slip system—that is, the angle between the direction of the applied stress,  $[100]$ , and the normal to the  $(10\bar{1})$  plane—i.e., the  $[10\bar{1}]$  direction. Again using Equation 7.6

$$\begin{aligned} \lambda_{[100]-[10\bar{1}]} &= \cos^{-1} \left[ \frac{(1)(1) + (0)(0) + (0)(-1)}{\sqrt{[(1)^2 + (0)^2 + (0)^2][(1)^2 + (0)^2 + (-1)^2]}} \right] \\ &= \cos^{-1} \left( \frac{1}{\sqrt{2}} \right) = 45^\circ \end{aligned}$$

Here, as with the  $(110)-[1\bar{1}1]$  slip system above, the value of  $\phi$  is  $45^\circ$ , which again leads to

$$\tau_{R(10\bar{1})-[1\bar{1}1]} = (4.0 \text{ MPa}) [\cos(45^\circ) \cos(54.7^\circ)] = (4.0 \text{ MPa}) (0.707)(0.578) = 1.63 \text{ MPa}$$

(b) The most favored slip system(s) is (are) the one(s) that has (have) the largest  $\tau_R$  value. Both  $(110)-[1\bar{1}1]$  and  $(10\bar{1})-[1\bar{1}1]$  slip systems are most favored since they have the same  $\tau_R$  (1.63 MPa), which is greater than the  $\tau_R$  value for  $(011)-[1\bar{1}1]$  (viz., 0 MPa).