

16.12 (a) Given some data for an aligned and continuous carbon-fiber-reinforced nylon 6,6 composite, we are asked to compute the volume fraction of fibers that are required such that the fibers carry 97% of a load applied in the longitudinal direction. From Equation 16.11

$$\frac{F_f}{F_m} = \frac{E_f V_f}{E_m V_m} = \frac{E_f V_f}{E_m (1 - V_f)}$$

Now, using values for  $F_f$  and  $F_m$  from the problem statement

$$\frac{F_f}{F_m} = \frac{0.97}{0.03} = 32.3$$

And when we substitute the given values for  $E_f$  and  $E_m$  into the first equation leads to

$$\frac{F_f}{F_m} = 32.3 = \frac{(260 \text{ GPa})V_f}{(2.8 \text{ GPa})(1 - V_f)}$$

And, solving for  $V_f$  yields,  $V_f = 0.258$ .

(b) We are now asked for the tensile strength of this composite. From Equation 16.17,

$$\begin{aligned}\sigma_{cl}^* &= \sigma_m'(1 - V_f) + \sigma_f^* V_f \\ &= (50 \text{ MPa})(1 - 0.258) + (4000 \text{ MPa})(0.258) \\ &= 1070 \text{ MPa} \quad (155,000 \text{ psi})\end{aligned}$$

since values for  $\sigma_f^*$  (4000 MPa) and  $\sigma_m'$  (50 MPa) are given in the problem statement.