

Key Solution

CHEN 490 – Fundamentals of Petroleum Engineering
HW # 5 – Due T. 26/11/2013

- ✓ 1. What will be the resulting density in lbm/gal if 87.5 lbs of clay is added to 10 bbls of water?
Sp. Gravity of water = 1 and clay = 2.5.
- ✓ 2. How many bbls of water must be added to an existing system of 400 bbls of 11.5 lbm/gal mud to reduce the density to 10.5 lbm/gal.
- ✓ 3. Using a flow meter, the output flow rate for a 12" x 18" Single-acting, Single cylinder pump operating at 30 strokes/min was measured at 215 gal/min. Calculate the volumetric efficiency of the pump.

1. Given: 87.5 lbs of clay is added to 10 bbl of water.

Find: the resulting density in lbm/gal?
Where sp. gr. of water = 1.0
 = = = clay = 2.5

Solution:

Using the eqn. $\rho_i V_i + \rho_a V_a = \rho_f V_f$

with $\rho = \text{lbm/gal}$ and $V = \text{bbl}$

Assume, Water = initial, and clay = added

then,

$$(\text{lbm/gal})_i V_i + (\text{lbm/gal})_a V_a = (\text{lbm/gal})_f V_f$$

and

$$\rho_i = (\text{sp. gr.})(8.34) = (1)(8.34) = 8.34 \text{ lbm/gal}$$

$$\rho_a = (\text{sp. gr.})(8.34) = (2.5)(8.34) = 20.85 \text{ lbm/gal}$$

$$\rho_f = ?$$

$$V_i = 10 \text{ bbl}$$

$$V_a = \frac{W_a}{\rho_a} = \frac{W_a}{(\text{sp. gr.})(350 \text{ lbm/bbl})}$$

$$= \frac{87.5 \text{ lbm}}{(2.5)(350 \text{ lbm/bbl})} = 0.1 \text{ bbl}$$

$$V_f = (V_i + V_a) = (10 + 0.1) = 10.1 \text{ bbl}$$

then.

$$\rho_i V_i + \rho_a V_a = \rho_f V_f$$

$$(8.34)(10) + (20.85)(0.1) = \rho_f (10.1)$$

$$\rho_f = \frac{(83.4 + 2.085)}{(10.1)} = \underline{\underline{8.46 \text{ lbm/gal}}}$$

2. Given: mud system of 400 bbls of 11.5 lbm/gal
 Find: How many bbls of water must be added to this mud system to have a density = 10.5 lbm/gal?

Solution:

$$\rho_i V_i + \rho_a V_a = \rho_f V_f$$

where $\rho = \text{lbm/gal}$ and $V = \text{bbl}$

Assume 11.5 lbm/gal mud = initial and
 water = added

Then,

$$\rho_i = 11.5 \text{ lbm/gal}$$

$$\rho_a = 8.34 \text{ lbm/gal}$$

$$\rho_f = 10.5 \text{ lbm/gal}$$

$$V_i = 400 \text{ bbl}$$

$$V_a = ?$$

$$V_f = (V_i + V_a) = (400 + V_a)$$

$$\rho_i V_i + \rho_a V_a = \rho_f (V_i + V_a)$$

$$(11.5)(400) + (8.34)(V_a) = (10.5)(400 + V_a)$$

$$(8.34 - 10.5)(V_a) = (10.5 - 11.5)(400)$$

$$V_a = (0.463)(400) = \underline{\underline{185 \text{ bbls}}}$$

3. Given: A flow meter data:

Output flow rate ~~215~~ ^{gal} 215 /min ~~l/min~~

A single-acting, single cylinder pump
operates at 30 stroke/min = N

Calculate the volumetric efficiency, ρ_v

Solution:

$$\rho_v = \frac{Q_{out}}{PD}$$

$$Q_{out} = 215 \text{ gal/min}$$

$$PD = \frac{0.7854}{144} \frac{(12)^2}{12} (18)(7.48)(30)$$

$$= 264 \text{ gal/min}$$

$$\rho_v = \frac{215}{264} = 0.814 = \underline{\underline{81.4\%}}$$